

**1. Confirm the vehicle option before the change.**

- [Programming variant configuration]
- [Program CAN configuration]

\*\* Each option, you must remember or write down some where.

**2. Reset immobilizer**

\*\*Ensure you are using the **correct vehicle's security** code!!

**3. Replace the used ECM**

**\*\* You must know that "Secondhand ECM"'s security code also!!**

**4. Installation immobilizer**

\*\* Using the **secondhand ECM's security** code!!

**5. Reset ECM**

\*\* Using the **secondhand ECM's security** code!!

**6. Reset immobilizer**

\*\* Using the **secondhand ECM's security** code!!

**7. Installation immobilizer**

\*\* Using the **correct vehicle's security** code!!

**8. Installation ECM**

\*\* Using the **correct vehicle's** security code!!

**9. Programming vehicle's options using this function**

- [Programming variant configuration]
- [Program CAN configuration]

**10. Program the ignition keys.**

**11. Erase DTC in immobilizer and ECM.**

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